



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3272-1

Job Sheet 178805



Part No: D3272-1

Job Qty: 25 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 7/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	7/10/18	7/10/18	0.00	0.00	Start Up Large Fab-4		SL
100	Large Fab	25 pcs	7/10/18	7/10/18	0.00	11.63	Large Fab 8	DAS 24	SL
110	QC	25 pcs	7/10/18	7/10/18	0.00	0.00	QC5	DAS 24	
120	Packaging	25 pcs	7/10/18	7/10/18	0.00	0.00	Packaging3 Large Fab	9-89	24
130	QC21-SA	25 Ea	7/10/18	7/10/18	0.00	0.00	QC21	21 JUL 05 2018 9-89	

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Debur
120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	25 Ea (1 ea)	90-Start up Operation	S046116

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	25	109	0

Part Specifications

Specifications could not be found.

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Container No. S085084

Part: D3272-1

Job No: 178805

Serial No/Batch: S085084

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 09/28/18